

ProAct™ III and IV Actuators

All-electric Actuator Systems for Fuel Control of Larger Engines

Applications

The ProAct actuators provide 75° of actuator output rotation to move an attached lever and linkage which sets engine fuel or engine rack settings.

The ProAct III and IV actuators are available for

either clockwise or counterclockwise rotation of the output shaft toward maximum fuel. Output rotation toward maximum fuel must be determined at the time equipment is ordered.

The ProAct III or IV driver requires a separate electrical supply of 20–32 Vdc. The supply must be capable of supplying a sustained 10 A and a peak 20 A current for up to 2 seconds.

The actuator provides the muscle for Woodward analog controls such as the 2301A, as well as Woodward digital controls. ProAct III or IV actuators must be linked with an electronic driver, separate from the actuator, located between the electronic control and the actuator. The actuator is designed for direct installation on the engine.

Description

The ProAct[™] III and IV actuator are for actuation of larger diesel, gas, and gasoline engines. These systems are well suited for engines without a mechanical drive or hydraulic-oil supply.

The driver has adjustments which match the actuator to the output from the particular control.

- 5 and 10 lb-ft/7 and 14 N·m (10 and 20 lb-ft/14 and 27 N·m during fuel system transients) 75° actuators for control of engine
- CW or CCW to
 maximum fuel
- All-electric system eliminates need for governor/ actuator drives
- Drivers available for 20–160 or 4–20 mA electronic controls
- Position feedback for extreme speed and stiffness, precise output location and position readout

Driver Box	
Ambient Temperature Range Installation	-40 to +70 °C (-40 to +158 °F) The driver box is designed for installation on the control panel and should not be installed directly on the engine. Ideally, the driver should be mounted flush to the metal side of a control cabinet, and close to the engine being controlled.
Input Voltage	24 Vdc nominal, 20 to 32 Vdc limits. 24 Vdc or higher will give better performance, especially if longer wire lengths are required for the installation. Voltages below 24 Vdc will result in reduced work output
Input/Output	With 20–200 mA controls, 20 mA input produces about 2.5 degrees of actuator travel. 160 mA can produce an additional 70 degrees of actuator travel. With 4–20 mA controls, 4 mA input produces about 2.5 degrees of actuator travel. 12 mA can produce an additional 70 degrees of actuator travel. The actual range and position is set with offset and span adjustments on the driver.
Actuator	
Output Shaft	ProAct III .625-36 (inch) serration on output shaft
Operating Temperature Range	-40 to +100 °C (-40 to +212 °F) operating environment. The actuator
Construction	operates equally well at -40 or 100 °C. All external surfaces are resistant to water and salt water corrosion. Actuator is waterproof at normal water-hose pressure. Do not high-pressure wash.
Feedback	Contactless Hall effect feedback device directly connected to actuator shaft
Installation	mounted in any configuration. Output may be linked to rack or valve.
Vibration and Shock Tested	Tested to US MIL-STD-810C Vibration: 5–2000 Hz @ 10 G acceleration Shock: 100 G for 6 ms
GRAY/WHITE + (20-32) 24V SUPPLY	◄ (11.50) ►
GRAY	7.92 (.312) THRU
BLUE/WHITE T 4-20MA SPEED CONTROL OR ACTUATOR OUTPUT 0-200MA ACTUATOR OUTPUT	
DRIVER	
RED A + ACTUATOR	
выск –	
CONDUIT CONNECTOR	
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$ \textcircled{0} \xrightarrow{444} + \begin{array}{c} (20-32) \\ 24V \text{ SUPPLY} \\ \hline \end{array} $	
	171.96 (6.770) ■
	(4.730) 2 x .500-14 (INCH) NPTF
	B2.61 B2.61 B2.61 B2.61 B2.61 (2.2465) B2.61 B2.61 B2.61
J3 B	
MS TYPE CONNECTOR	$ \begin{array}{cccc} & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & &$
ProAct III and IV Driver Plant Wiring and Outline Drawing	

(Do not use for construction)







ProAct IV Actuator Outline Drawing (Do not use for construction)

Technical Manual 04127



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