

# In-Pulse™ II

## **Fuel Injection Control**

# **Applications**

The Woodward In-Pulse™ II fuel injection control manages and controls electronically fuel injected (EFI) reciprocating engines (gas, diesel, or dual fuel) used in power generation,



marine propulsion, locomotive and industrial engine, and process markets.

The In-Pulse II manages the core fuel system and injection events for many EFI fuel systems, including electronic unit injectors and pumps (EUI/EUP), common rail systems (C-R), SOGAV™ Solenoid Operated Gas Admission Valves, micro pilot injection systems, and electronic rail valves (ERV).

The In-Pulse II can mount directly on the engine, withstanding the high temperature and vibration environment. The In-Pulse II can also be mounted inside nearby control cabinets if required.

The In-Pulse II, with the addition of an 18-channel driver board, uses the same packaging, digital core, software tools, communication ports, I/O, and features of the 733 Digital Control (see product specification 03304). Therefore where common engine types utilize different fuel systems, seamless interchangeability of the core fuel control can be easily accomplished without redesigning the complete engine management system.

If required, the In-Pulse II can be used as the main control unit within an engine management system. The control is designed for network connectivity to other Woodward or customer-selected devices, such as remote I/O modules, actuators, ignition controls, air/exhaust and fuel flow control valves, and power management controls. It may be programmed to perform all engine functions such as speed, air and fuel control, monitoring, alarms, engine protection, and sequencing.

The In-Pulse II improves engine management or plant control system reliability by offering many redundant options, including redundant networks, redundant speed and position sensors, redundant power supply inputs, and a second In-Pulse II wired as a hot stand-by for critical applications or where marine classification requires it.

Because of the many philosophies with respect to sensing speed and crank position, the control incorporates multiple sensing algorithms that include missing tooth and pin detection on the crank or cam for sensing speed and crank position. If sensor failure protection is required, redundant sensors can be employed.

- On-engine mounting
- Controls up to 18 outputs
- Processor technology and I/O is based on the 733 digital control
- Multiple sensor detection options
- Redundant speed sensor options
- Up to 7 injection events per cylinder
- Programmable current profiles for each injection event
- Woodward GAP™ programming environment
- Redundant single propulsion marine configurations
- CSA and CSAUL listed
- CE Compliant

### **Programming**

The In-Pulse II is programmed using Woodward's proven GAP™ Graphical Application Programmer. GAP is a dedicated, high-level, block-oriented programming language specifically designed for simple and quick implementation of difficult engine control strategies. GAP functions are easily modified and expanded, allowing fast creation of new applications.

### **Adjustments**

Adjustments can be made quickly and easily through the Woodward Watch Window or Control View PC configuration interfaces. Both adjustment methods are menu-driven. The control saves all set points to non-volatile memory upon command. More information is on our website (www.woodward.com).

#### **Communications**

The In-Pulse II provides two isolated serial interfaces—one RS-232 and the other RS-485. Both ports feature an industry-standard Modbus® \* protocol (ASCII or

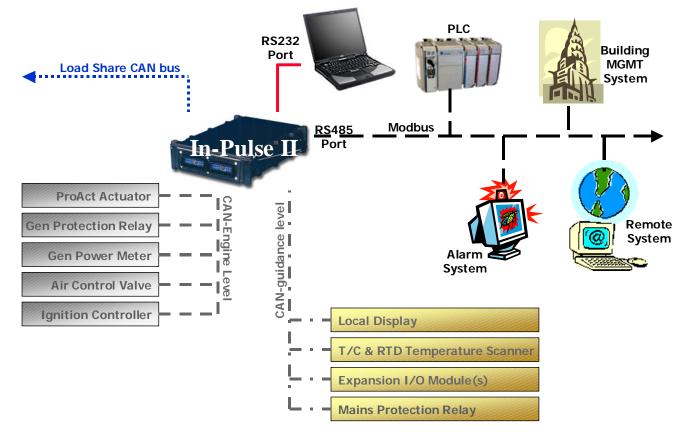
RTU) that can interface to a Modbus master or slave device such as a Human/Machine Interface (HMI). These ports also support Woodward ServLink protocol for a Watch Window or Control View PC interface. Baud rates are tunable to meet specific user requirements.

The In-Pulse II also provides three CAN ports, one of which is isolated if requested. All ports feature J1939 and CANOpen protocols. These ports can be used for distributed control with other devices such as actuators, valves, other In-Pulse II controls and 733's (to load share for example), and to communicate with other on-engine devices such as I/O modules and displays. The isolated port is well suited for communication to off-engine components like PLCs, ship and building systems.

\* Modbus is a trademark of Schneider Automation Inc.

# **Self-Diagnostics**

The In-Pulse™ II has integrated diagnostics to determine the control and IO integrity. Memories, processor, IO, and baseline power supply monitoring are included in the diagnostic tests.



Typical In-Pulse II System Diagram

# **Specifications**

**Input Power** 

Voltage 70–125 Vdc (110 Vdc nominal)

Power Consumption Application-specific

Speed Signal Inputs (2)

Speed Input Voltage Magnetic Pickup: 1.4–70.0 V peak-to-peak

Proximity Probe: 5-28 Vdc

Speed Input Frequency 10 Hz to 25 kHz

Proximity Input Duty Cycle 10–90% to 10 kHz, 20–80% to 20 kHz

Discrete Inputs (8)

Type 4 isolated inputs can be configured for PWM, digital, or proximity probes

4 non-isolated inputs are dedicated discrete inputs

Discrete Input Sinking with internal pull-up

Impedance 15 k $\Omega$ 

Proximity Probe Frequency/Duty Cycle 10 Hz – 7 kHz / 10–90% to 3 kHz, 20–80% to 7 kHz

PWM Frequency/Duty Cycle 100 Hz – 1 kHz / 10–90% duty cycle

Analog Inputs (4)

Type 4-20 mA, transducers externally powered

Input Impedance 200  $\Omega$  Resolution 12 bits

Accuracy 0.5% of full scale

Current Outputs, 4-20 mA (3)

Type 4–20 mA

Accuracy 0.5% of full scale

Resolution 14 bits

Diagnostics Current readback provided

Current Outputs, 4-20/20-160 mA (1)

Type 4-20 mA or 20-160 mA

Accuracy 0.8% of full scale (4-20 mA) or 1.1% of full scale (20-160 mA)

Resolution 14 bits

Diagnostics Current readback provided

**Discrete/PWM Outputs (4)** 

Type Isolated outputs sinking to dedicated return

Each output can be configured as either a discrete or PWM output

Max Output Current 500 mA (Boolean) or 150 mA (PWM)

PWM Frequency Range 50–1000 Hz (configurable)

**Proximity Probe Power Output (1)** 

Voltage Level 15 Vdc, isolated

Current Limit 60 mA

Injector Outputs (18)

Voltage Level 70–125 Vdc (as applied at input terminals)

Current Limit 20 A pull-in (configurable)

Type May also be configured as 6 PWM FCV drivers (3 A limit)

**Environment** 

Max Operating Temperature 
On-engine mounting with application-defined temperature limits

Storage Temperature —40 to +120 °C (–40 to +248 °F)

Humidity 95% at +60 °C (+140 °F)

Mechanical Vibration US MIL-STD 202F, Method 214A, TC(B)

Mechanical Shock US MIL-STD 810C, Method 516.2, Procedure I

Enclosure Protection IP-66

**Regulatory Compliance** 

North American:

CSA:

CSA Certified for Class I, Division 2, Groups A, B, C, and D, T3C at 85 °C ambient.

For use in Canada and the United States. Certificate 1718321

**European Compliance for CE Marking:** 

**EMC Directive:** 

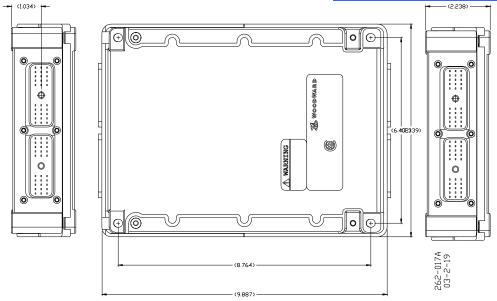
Declared to 2004/108/EC COUNCIL DIRECTIVE of 15 Dec 2004 on the approximation of the laws of the Member States relating to electromagnetic

compatibility.

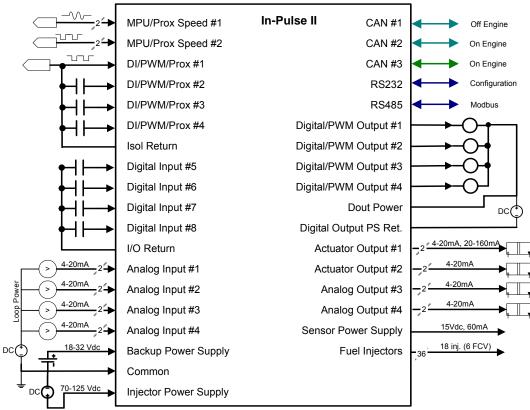
ATEX – Potentially Explosive Atmospheres Directive:

Declared to 94/9/EC COUNCIL DIRECTIVE of 23 March 1994 on the approximation of the laws of the Member States concerning equipment and protective systems intended for use in potentially explosive atmospheres.

Zone 2, Category 3, Group II G, Ex nA IIC T3 Gc X IP66



In-Pulse<sup>™</sup> II Outline Drawing



In-Pulse II Control Block Diagram



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#### **Distributors & Service**

Woodward has an international network of distributors and service facilities. For your nearest representative, call the Fort Collins plant or see the Worldwide Directory on our website.

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